



R = Start
 S = RESET
 Enter = enter
 F= hold
 T= Stop
 home = home
 F11= feed +
 F10= feed -
 shift= fast jog
 - = jog-
 + = jog +
 p = Z probe
 arrow up =y+
 arrow down =y-
 arrow left = x -
 arrow right x+
 page up = z+
 page down = z-
 x = X zero
 y= Y zero
 Z= Z zero
 A = A zero